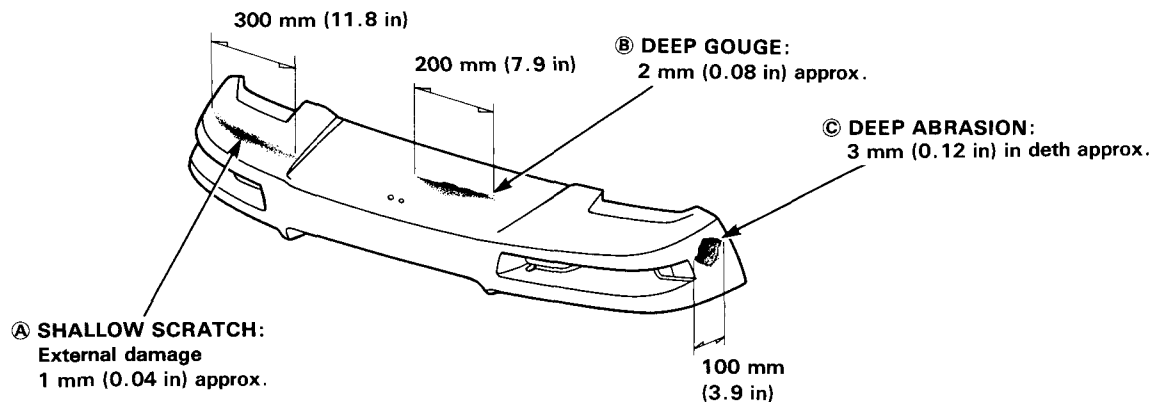


## Repair Procedures



| Work steps                                | Damage | A                   |                    | B | C | Repaint/<br>Replacement<br>part |
|---|--------|---------------------|--------------------|---|---|---------------------------------|
|   |        | To base<br>material | External<br>damage |   |   |                                 |
| 1. Sanding                                |        | ↑                   |                    | ↑ |   |                                 |
| 2. Degreasing/Cleaning<br>(Damaged areas) |        | ▨                   |                    | ↑ |   |                                 |
| 3. Applying filler                        |        |                     |                    | ↑ |   |                                 |
| 4. Drying filler                          |        |                     |                    | ↑ |   |                                 |
| 5. Sanding filler                         |        |                     |                    | ↑ |   |                                 |
| 6. Degreasing/Cleaning                    |        | ▨                   |                    | ↑ |   |                                 |
| 7. Spraying primer/primer surfacer        |        |                     |                    | ↑ |   |                                 |
| 8. Drying primer                          |        |                     |                    | ↑ |   |                                 |
| 9. Applying spot putty                    |        |                     |                    | ▨ |   |                                 |
| 10. Drying/Sanding                        |        |                     |                    | ↑ |   |                                 |
| 11. Intermediate coating                  |        | ↓                   | ↑                  | ↓ | ↑ | ↑                               |
| 12. Drying/Sanding                        |        |                     | ▨                  | ↓ | ▨ | ▨                               |
| 13. Masking                               |        |                     | ↓                  | ↓ | ↓ | ↓                               |
| 14. Surface discharging                   |        |                     |                    |   |   |                                 |
| 15. Top coating                           |        |                     |                    |   |   |                                 |
| 16. Drying top coat                       |        |                     |                    |   |   |                                 |
| 17. Polishing/Buffering                   |        |                     |                    |   |   |                                 |

NOTE: (▨) Indicates steps which may be required according to the degree of damage.