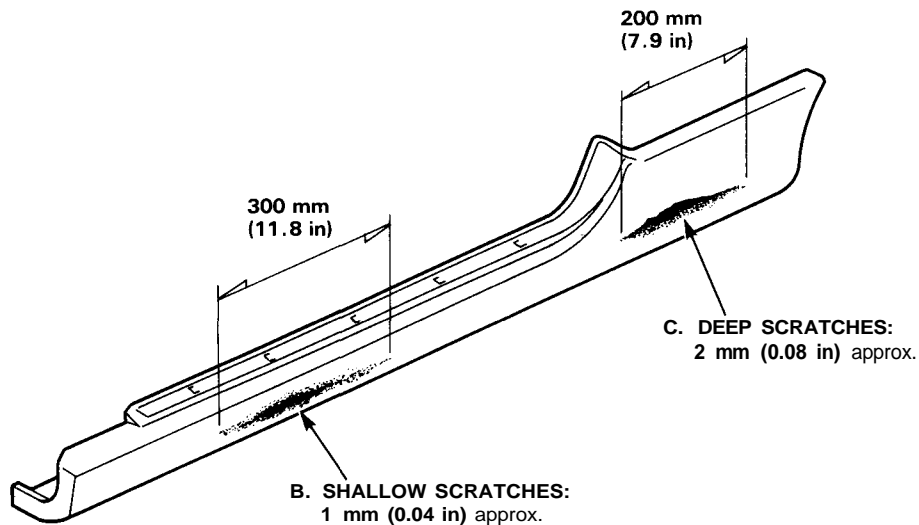


## Repair Procedures



### A. Replacement part:

- (1) Apply intermediate coat (gray)  
Sand both sides of the part (#400, #600).
- (2) Dry primer surfacer, then sand (#400, #600).
- (3) Apply top coating
  - 1. Metallic enamel + color clear coat.
  - 2. Solid color enamel + clear coat.
  - 3. Pearl enamel + clear coat.

NOTE: Also applicable to "Shallow scratches", "Deep scratches" and "When filling".

### B. Shallow scratches:

Not down to the base material:

- (1) Sand top coat (#400, #600).
- (2) Apply top coating.

NOTE: Coat with primer surfacer when the base material is exposed.

### C. Deep scratches, When filling:

- (1) Sand the damaged section (#180, #240).
- (2) Spray with primer and dry.  
NOTE: When the base material is exposed.
- (3) Coat with primer surfacer.
- (4) Dry primer surfacer, then sand (#240, #400).
- (5) Apply polyester resin filler.
- (6) Dry polyester resin filler, then sand (#240, #320).
- (7) Coat with primer surfacer.
- (8) Dry primer surfacer, then sand (#400, #600).
- (9) Apply top coating.