

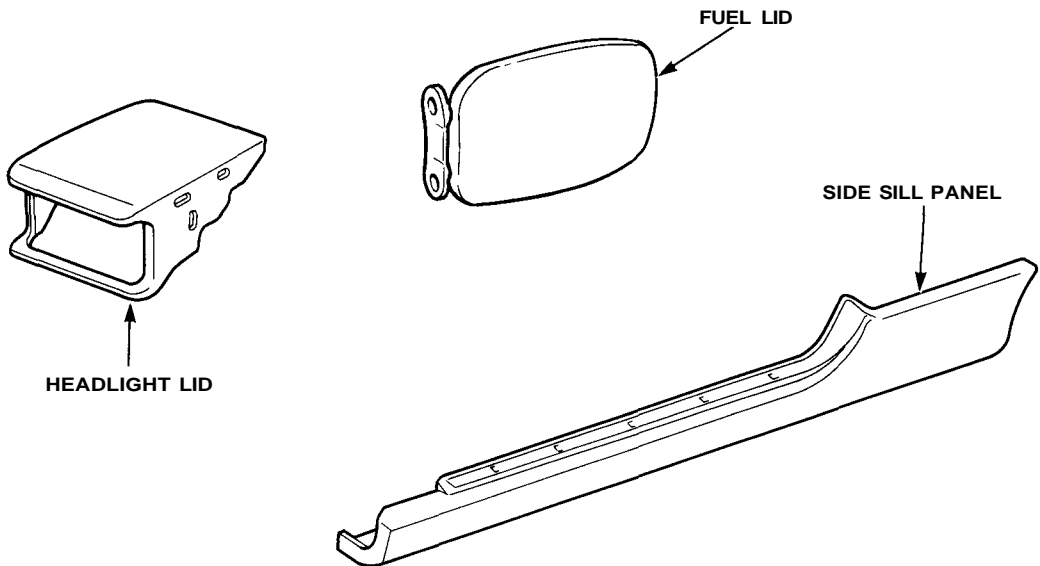
# Headlight Lid, Side Sill Panel and Fuel Lid

## General

The nylon-resin parts can be repaired when it is lightly damaged or deformed. The repair procedure slightly differs from that of the PP, ABS resin and urethane resin parts.

NOTE:

- Nylon-resin is a polymer of nylon and PPE alloy which has excellent heat resistance properties and flexibility.
- Heat-resisting temperature: 284°F (140°C).



NOTE: The following repair procedures also apply to the trunk lid spoiler.

## Repair Materials (Example)

The following materials are required to repair of the nylon-resin parts. Use the specified material or a commercially available equivalent.

Adhesive and filler:	
Epoxy	
• Kemit TE2301 bond quick mender	
Filler	
• Body filler 873 (R-M)	
• 3M 5900 Flexible Parts Repair Material (Akzo)	
Primer:	
Use when the resin material is exposed.	
• Prast flex (Akzo)	
• 800R Flexible filler (DuPont)	
Primer surfacer:	
Some primer surfacers can be applied to the basis material directly, depending on the manufacturer's.	
NOTE: Coat with PP bumper primer when the resin material is exposed.	
• 1220R H,S-filler primer (DuPont)	
• Auto cryl filler (Akzo)	
• NPS735 urethane primer surfacer (R-M)	
Top coat:	
• Super ponacle II (R-M)	
• Super Centari: (DuPont)	
• Auto cryl (Akzo)	
Repair materials and paints:	
Use the repair materials listed in the "Example of repair materials" as instructed in the manufacturer's instruction manual.	
NOTE: Be sure to refer to the manual(s) and use the repair material(s) properly.	