






Refinishing Processes

NOTE: ( : Indicates steps which may be required according to the degree of damage)

Refinishing Processing	Damage	To alminum alloy base	To under/intermediate, coats	To intermediate coat 2	To top coat	Replacement Parts	
						Welded part	Single part
1. Featheredging (polishing damaged surface)		↑				↑	
2. Preparation of aluminum alloy base							
3. Air blowing/Degreasing							
4. Treatment of aluminum alloy base							
5. Filling/drying/Polishing							
6. Air blowing/Degreasing							
7. Masking (part)							
8. Undercoating/Drying							
9. Polishing undercoat							
10. Air blowing/Degreasing							
11. Masking							
12. Spraying intermediate coat 1/Drying							
13. Polishing intermediate coat 1							
14. Air blowing/Degreasing							
15. Masking (reinforcement)							
16. Spraying intermediate coat 2/Drying							
17. Polishing intermediate coat 2/Top coat					↑		
18. Air blowing/Degreasing							
19. Masking							
20. Spraying top coat/Drying (Black painting of roof panel)							
21. Polishing/Buffering		↓	↓	↓	↓	↓	↓