

# Front Side Frame

## Description

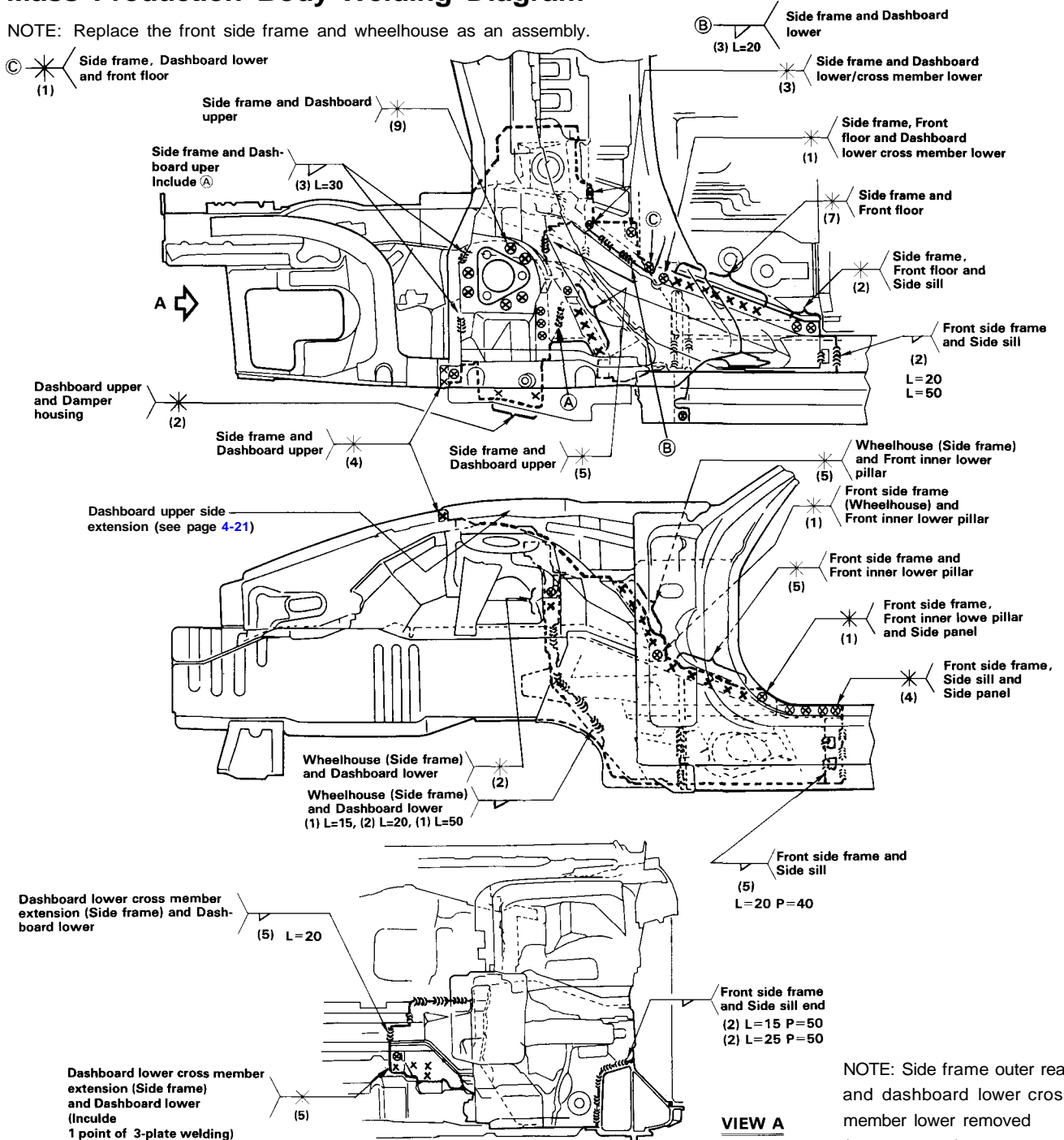
The front side frame is critical for the rigidity of the front compartment and front wheel alignment, as it is integrated with the front wheelhouse. During installation, position the front side frame by using the positioning jig (page 1-7) or to the dimension shown in the body dimensional drawings. Welding must be performed by using the aluminum alloy MIG welder.

Perform the trial welding first following the welder manufacturer's instructions, then weld properly.

NOTE: Do not section frame rails except at manufacturers seams.

## Mass Production Body Welding Diagram

NOTE: Replace the front side frame and wheelhouse as an assembly.



NOTE: Side frame outer rear and dashboard lower cross member lower removed (see page 4-16).